



## BED LINER APPLICATION INSTRUCTIONS FOR TOUCH UP CAN

HERCULINER Brush-on Bed Liner is a polyurethane-based product that is designed to be easily applied to any truck bed with great results. It is important that you follow the application instructions as closely as possible. Any deviation or deletion from these application instructions may have a negative effect on the end results. Be sure to read all instructions and warnings completely before beginning. If you have any questions regarding these procedures or safety issues about HERCULINER please call our customer service line at (800) 477-5847 between the hours of 8AM and 6PM CST.

**CAUTION: BEFORE YOU START! It is very important that this product be applied in a well ventilated area and that chemical resistant gloves are worn during application.**

CAUTION: HERCULINER bonds to skin, clothing and metal surfaces quickly and is very difficult to remove once it dries. Be careful to avoid getting any residue on your skin, painted surfaces and clothing. Use Xylene (Xylol) or Acetone immediately to remove HERCULINER, and wash area with soap and water. See PRECAUTIONS AND WARNING LABELS for further information.

**Remember to wear rubber gloves while working with HERCULINER and all solvents.**

**To Open Can:** (1) Insert medium size flat blade screwdriver in lip on lid between the outer edge and the inner ridge and (2) carefully pry outer edge of lid upwards. (3) Discard this lid as the threaded cap will seal the can.



For best results STIR HERCULINER THOROUGHLY BEFORE USING AND WHILE YOU ARE WORKING. This keeps the rubber particles suspended and assures even application. Apply a light first coat. This acts as a "primer" for your second coat. Roll as much on the bed surface as possible using the brush for corners and tight spots where a roller can't fit.

**Please dispose of unused HERCULINER and all materials used during application in a responsible manner.**

## DO'S AND DON'TS

### DO

- Thin HERCULINER with Xylene (Xylol) if needed.
- Use Xylene (Xylol) if available, otherwise use Acetone or MEK cleaning solvent only for surface preparation.
- Allow solvent to dry completely before applying HERCULINER.
- Clean surface with strong aggressive detergent.

### DON'T

- Mix any solvent with HERCULINER except for Xylene (Xylol).
- Clean surfaces with lacquer thinners or any solvent containing alcohol, which will prevent HERCULINER from curing.
- Assume surface is clean unless you have cleaned it yourself.
- Apply HERCULINER if temperature is below 32°F or above 95°F.
- Use a laquer-based primer.

**HERCULINER can be applied between 32°F and 95°F.**

**To avoid "mud cracking," do not apply HERCULINER too thickly.**

## REPAIRING HERCULINER

HERCULINER can easily be repaired or over-coated, because it bonds to itself.

- Clean area to be repaired and rough up surrounding HERCULINER with 60-grit sandpaper or a wire brush so that the new application can get a good grip.
- Clean area with Xylene (Xylol) Acetone or MEK.
- Brush fresh HERCULINER onto cleaned areas, as per application instructions.

## PRECAUTIONS

Avoid contact with skin and eyes. Can cause irritation. Avoid breathing vapor. Use in a well ventilated area. May cause coughing and lung irritation, headache, dizziness, nausea. If swallowed, contact doctor or poison control center. Do not induce vomiting. Give a glass of water. If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water.

WARNING: Keep out of reach of children. Contains Polyurethane and 30% Xylene (Xylol).

For customer service and technical assistance please call: 1-800-477-5847

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