



# J-B Weld Herculiner Roll-on - Black

## J-B Weld Company LLC

Version No: 2.12.4.2  
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

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S.GHS.USA.EN

### SECTION 1 Identification

#### Product Identifier

Product name	J-B Weld Herculiner Roll-on - Black
Synonyms	HCL1B8, HCL1B7, HCL1B3 (Roll-On Black)
Proper shipping name	Paint
Other means of identification	Not Available

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions.
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#### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	J-B Weld Company LLC
Address	400 CMH Road Sulphur Springs TX 75482 United States
Telephone	903-885-7696
Fax	Not Available
Website	<a href="http://WWW.JBWeld.com">WWW.JBWeld.com</a>
Email	info@JBWeld.com

#### Emergency phone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies: 800-535-5053 or (24 hours)
Other emergency telephone numbers	Poison Control Centers: Medical Emergencies 800-222-1222 (24 hours)

### SECTION 2 Hazard(s) identification

#### Classification of the substance or mixture

Classification	Flammable Liquid Category 3, Eye Irritation Category 2A, Respiratory Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Acute Toxicity (Inhalation) Category 4, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Carcinogenicity Category 2
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#### Label elements

Hazard pictogram(s)	
Signal word	Danger

#### Hazard statement(s)

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure. (Respiratory system) (Inhalation)
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

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H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

### Hazard(s) not otherwise classified

Not Applicable

### Supplementary statement(s)

Not Applicable

### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.

### Precautionary statement(s) Response

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P330	Rinse mouth.

### Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
1330-20-7	10-30	<u>xylene</u>
100-41-4	3-7	<u>ethylbenzene</u>
26447-40-5*	40-70	<u>diphenylmethane diisocyanate (MDI) mixed isomers</u>
101-68-8	3-7	<u>4,4'-diphenylmethane diisocyanate (MDI)</u>
54914-37-3	1-5	<u>Latent aliphatic polyamine</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

## SECTION 4 First-aid measures

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### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul> <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

### Most important symptoms and effects, both acute and delayed

See Section 11

## SECTION 5 Fire-fighting measures

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Department and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are flammable.</li> <li>▶ Moderate fire hazard when exposed to heat or flame.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material.</p> <p>When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur</p>

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> </ul>
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<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur.</li> </ul> <p>For isocyanate spills of less than 40 litres (2 m<sup>2</sup>):</p> <ul style="list-style-type: none"> <li>▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.</li> <li>▶ Notify supervision and others as necessary.</li> <li>▶ Avoid contamination with water, alkalies and detergent solutions.</li> <li>▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.</li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> </ul>
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Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<p>Consider storage under inert gas.</p> <p>for commercial quantities of isocyanates:</p> <p>-Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding.</p> <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.</p>
<b>Storage incompatibility</b>	<p>Xylenes:</p> <ul style="list-style-type: none"> <li>▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride</li> <li>▶ attack some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges on flow or agitation due to low conductivity.</li> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Aromatics can react exothermically with bases and with diazo compounds.</li> </ul> <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <p>-Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water.</p> <ul style="list-style-type: none"> <li>▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.</li> <li>▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.</li> </ul>

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	xylene	Xylenes (o-, m-, p-isomers)	100 ppm / 435 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	xylene	Xylene (all isomers)	100 ppm	150 ppm	Not Available	(); A4; BEI
US OSHA Permissible Exposure Limits (PELs) Table Z-1	ethylbenzene	Ethyl benzene	100 ppm / 435 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	ethylbenzene	Ethyl benzene	100 ppm / 435 mg/m <sup>3</sup>	545 mg/m <sup>3</sup> / 125 ppm	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ethylbenzene	Ethyl benzene	20 ppm	Not Available	Not Available	(); A3; BEI
US OSHA Permissible Exposure Limits (PELs) Table Z-1	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	Not Available	Not Available	0.02 ppm / 0.2 mg/m <sup>3</sup>	Not Available
US NIOSH Recommended Exposure Limits (RELs)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm / 0.05 mg/m <sup>3</sup>	Not Available	0.020 (10-minute) ppm / 0.2 (10-minute) mg/m <sup>3</sup>	Not Available
US ACGIH Threshold Limit Values (TLV)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm	Not Available	Not Available	Not Available

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## Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
xylene	Not Available	Not Available	Not Available
ethylbenzene	Not Available	Not Available	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	29 mg/m3	40 mg/m3	240 mg/m3
4,4'-diphenylmethane diisocyanate (MDI)	0.45 mg/m3	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	29 mg/m3	40 mg/m3	240 mg/m3

Ingredient	Original IDLH	Revised IDLH
xylene	900 ppm	Not Available
ethylbenzene	800 ppm	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3	Not Available
Latent aliphatic polyamine	Not Available	Not Available


## Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
diphenylmethane diisocyanate (MDI) mixed isomers	E	≤ 0.1 ppm
Latent aliphatic polyamine	D	> 0.1 to ≤ 1 ppm

## Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

## Exposure controls

<b>Appropriate engineering controls</b>	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. <b>CARE:</b> Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <ul style="list-style-type: none"> <li>▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.</li> <li>▶ Protective gloves and overalls should be worn as specified in the appropriate national standard.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Eyewash unit.</li> </ul>

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

<b>Appearance</b>	Liquid		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.00-1.10
<b>Odor</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available

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Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	154	Molecular weight (g/mol)	Not Available
Flash point (°C)	27		
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	305

## SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics.</p> <p>Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.</p> <p>Xylene is a central nervous system depressant</p>
Ingestion	<p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Not a likely route of entry into the body in commercial or industrial environments. The liquid may produce considerable gastrointestinal discomfort and be harmful or toxic if swallowed.</p>
Skin Contact	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p> <p>The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p>
Chronic	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p>

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	<p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach.</p> <p>Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.</p>
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J-B Weld Herculiner Roll-on - Black	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available

xylene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant
	Inhalation(Rat) LC50; 5922 ppm/4h <sup>[1]</sup>	Eye (rabbit): 5 mg/24h SEVERE
	Oral(Mouse) LD50; 1548 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit):500 mg/24h moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>

ethylbenzene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500 mg - SEVERE
	Inhalation(Rat) LC50; 17.2 mg/l4h <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral(Rat) LD50; ~3523 mg/kg <sup>[2]</sup>	Skin (rabbit): 15 mg/24h mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

diphenylmethane diisocyanate (MDI) mixed isomers	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >6200 mg/kg <sup>[2]</sup>	Dermal Sensitiser *
	Inhalation(Rat) LC50; 0.369 mg/l4h <sup>[2]</sup>	Skin (rabbit): 500 mg /24 hours
	Oral(Rat) LD50; >2000 mg/kg <sup>[2]</sup>	

4,4'-diphenylmethane diisocyanate (MDI)	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >6200 mg/kg <sup>[2]</sup>	Dermal Sensitiser *
	Inhalation(Rat) LC50; 0.368 mg/L4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Skin (rabbit): 500 mg /24 hours
		Skin: adverse effect observed (irritating) <sup>[1]</sup>

Latent aliphatic polyamine	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >5000 mg/kg <sup>[1]</sup>	Skin (rabbit) 4h: CORROSIVE
	Oral(Rat) LD50; 4150 mg/kg <sup>[1]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

J-B Weld Herculiner Roll-on - Black	Data demonstrate that during inhalation exposure,aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines.
XYLENE	Reproductive effector in rats
ETHYLBENZENE	<p>Liver changes, uterual tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded.</p> <p>Ethylbenzene is readily absorbed when inhaled, swallowed or in contact with the skin. It is distributed throughout the body, and passed out through urine.</p> <p><b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p> <p><b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>
diphenylmethane diisocyanate (MDI) mixed isomers	No significant acute toxicological data identified in literature search.
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate
LATENT ALIPHATIC POLYAMINE	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p>

## J-B Weld Herculiner Roll-on - Black

<b>J-B Weld Herculiner Roll-on - Black &amp; diphenylmethane diisocyanate (MDI) mixed isomers &amp; 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) &amp; LATENT ALIPHATIC POLYAMINE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.
<b>J-B Weld Herculiner Roll-on - Black &amp; diphenylmethane diisocyanate (MDI) mixed isomers &amp; 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)</b>	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
<b>XYLENE &amp; ETHYLBENZENE</b>	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>XYLENE &amp; ETHYLBENZENE &amp; LATENT ALIPHATIC POLYAMINE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
<b>XYLENE &amp; diphenylmethane diisocyanate (MDI) mixed isomers &amp; 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)</b>	The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
<b>diphenylmethane diisocyanate (MDI) mixed isomers &amp; 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)</b>	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	✓
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

J-B Weld Herculiner Roll-on - Black	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

xylene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
	LC50	96h	Fish	2.6mg/l	2
	EC50	48h	Crustacea	1.8mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2

ethylbenzene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	1
	LC50	96h	Fish	3.381-4.075mg/L	4
	EC50	48h	Crustacea	1.37-4.4mg/l	4
	NOEC(ECx)	720h	Fish	0.381mg/L	4
EC50	96h	Algae or other aquatic plants	3.6mg/l	2	

diphenylmethane diisocyanate (MDI) mixed isomers	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	>=1000mg/l	1
	NOEC(ECx)	504h	Crustacea	>=10mg/l	1
EC50	96h	Algae or other aquatic plants	3230mg/l	1	

4,4'-diphenylmethane diisocyanate (MDI)	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1640mg/l	2

Continued...



## J-B Weld Herculiner Roll-on - Black

	LC50	96h	Fish	>1000mg/l	2
	NOEC(ECx)	504h	Crustacea	>=10mg/l	2
	BCF	672h	Fish	61-150	7
Latent aliphatic polyamine	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	NOEC(ECx)	48h	Crustacea	7.5mg/l	2
	EC50	72h	Algae or other aquatic plants	9.6mg/l	2
	LC50	96h	Fish	>53.7mg/l	2
	EC50	48h	Crustacea	14.7mg/l	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)

## Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)
diphenylmethane diisocyanate (MDI) mixed isomers	LOW (BCF = 15)
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)

## Mobility in soil

Ingredient	Mobility
ethylbenzene	LOW (KOC = 517.8)
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)


## SECTION 13 Disposal considerations

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ <b>DO NOT recycle spilled material.</b></li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> </ul>
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## SECTION 14 Transport information

## Labels Required

	
Note	THIS ITEM, AS PACKAGED BY J-B WELD, SHIPS AS A LIMITED QUANTITY

## Land transport (DOT)

UN number	1263
UN proper shipping name	Paint

## J-B Weld Herculiner Roll-on - Black

<b>Transport hazard class(es)</b>	Class	3
	Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	3
	Special provisions	367, B1, B52, B131, IB3, T2, TP1, TP29
	Limited quantity	Not Applicable
	Tunnel Restriction Code	Not Applicable

## Air transport (ICAO-IATA / DGR)

<b>UN number</b>	1263	
<b>UN proper shipping name</b>	Paint	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

## Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	1263	
<b>UN proper shipping name</b>	PAINT	
<b>Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
xylene	Not Available
ethylbenzene	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
Latent aliphatic polyamine	Not Available

## Transport in bulk in accordance with the ICG Code

Product name	Ship Type
xylene	Not Available
ethylbenzene	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available

Continued...

## J-B Weld Herculiner Roll-on - Black

Product name	Ship Type
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
Latent aliphatic polyamine	Not Available

## SECTION 15 Regulatory information

## Safety, health and environmental regulations / legislation specific for the substance or mixture

## xylene is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US CWA (Clean Water Act) - List of Hazardous Substances
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants	US DOE Temporary Emergency Exposure Limits (TEELs)
US ACGIH Threshold Limit Values (TLV)	US EPA Integrated Risk Information System (IRIS)
US ACGIH Threshold Limit Values (TLV) - Carcinogens	US EPCRA Section 313 Chemical List
US ACGIH Threshold Limit Values (TLV) - Notice of Intended Changes	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US Clean Air Act - Hazardous Air Pollutants	US TSCA Chemical Substance Inventory - Interim List of Active Substances

## ethylbenzene is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List	US Clean Air Act - Hazardous Air Pollutants
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US CWA (Clean Water Act) - List of Hazardous Substances
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans	US CWA (Clean Water Act) - Priority Pollutants
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants	US CWA (Clean Water Act) - Toxic Pollutants
US - California Proposition 65 - Carcinogens	US DOE Temporary Emergency Exposure Limits (TEELs)
US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens	US EPA Integrated Risk Information System (IRIS)
US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List	US EPCRA Section 313 Chemical List
US ACGIH Threshold Limit Values (TLV)	US NIOSH Recommended Exposure Limits (RELs)
US ACGIH Threshold Limit Values (TLV) - Carcinogens	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US ACGIH Threshold Limit Values (TLV) - Notice of Intended Changes	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)	US TSCA Chemical Substance Inventory - Interim List of Active Substances

## diphenylmethane diisocyanate (MDI) mixed isomers is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US EPCRA Section 313 Chemical List	US TSCA Chemical Substance Inventory - Interim List of Active Substances

## 4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	US EPCRA Section 313 Chemical List
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants	US NIOSH Recommended Exposure Limits (RELs)
US ACGIH Threshold Limit Values (TLV)	US OSHA Permissible Exposure Limits (PELs) Table Z-1
US Clean Air Act - Hazardous Air Pollutants	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US DOE Temporary Emergency Exposure Limits (TEELs)	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US EPA Integrated Risk Information System (IRIS)	US TSCA New Chemical Exposure Limits (NCEL)

## Latent aliphatic polyamine is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	US TSCA Chemical Substance Inventory - Interim List of Active Substances
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## Federal Regulations

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

## Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes

Continued...

## J-B Weld Herculiner Roll-on - Black

Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

## US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
xylene	100	45.4
ethylbenzene	1000	454
4,4'-diphenylmethane diisocyanate (MDI)	5000	2270

## State Regulations

## US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

## US - California Proposition 65 - Carcinogens: Listed substance

ethylbenzene

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (xylene; ethylbenzene; diphenylmethane diisocyanate (MDI) mixed isomers; 4,4'-diphenylmethane diisocyanate (MDI); Latent aliphatic polyamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (Latent aliphatic polyamine)
Vietnam - NCI	Yes
Russia - FBEPH	No (Latent aliphatic polyamine)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

## SECTION 16 Other information

<b>Revision Date</b>	01/06/2021
<b>Initial Date</b>	05/07/2021

## SDS Version Summary

Version	Date of Update	Sections Updated
1.12.3.1	05/10/2021	Regulation Change
1.12.4.1	05/24/2021	Regulation Change
1.12.4.2	05/30/2021	Template Change
1.12.4.2	05/31/2021	Classification

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.